


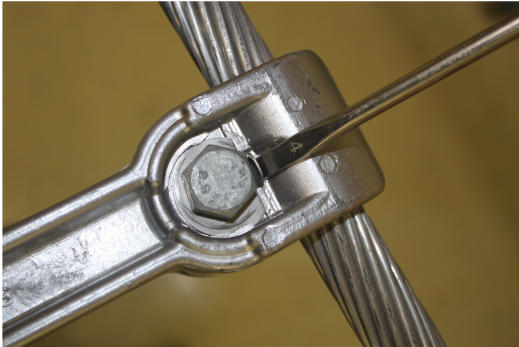


ASSEMBLY INSTRUCTIONS				AI 065	
RIGID JUMPER SPACER					
<div><div><div>1. Unfasten the bolts and open the spacer. Check the article number and the conductor range on the product with your conductor being used.</div><div></div></div></div>					
<div><div><div>2. Make sure, that at the installation point, the subconductor strands are not damaged. Brush the conductor at the installation point, just before the installation and clean it. Place the clamp around the conductor.</div><div></div></div></div>					
<div><div><div>3. Tighten the clamp bolts lightly. Check if the spacer is perpendicular placed to the conductor direction. Complete the bolt tightening with a torque wrench.</div><div></div></div><div>The nominal tightening torque is mentioned on the drawing or on the spacer itself.</div></div>					
<div><div><div>4. Bend the tab of the safety plate against the bolt head by using a screwdriver.</div><div></div></div></div>					
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